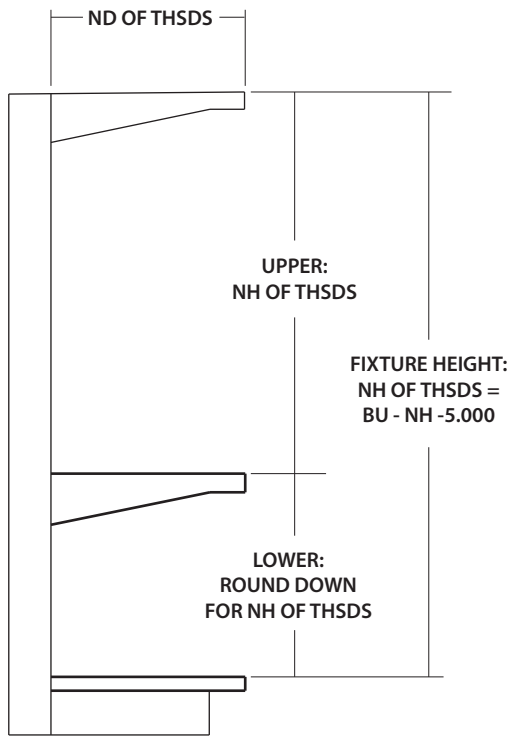# ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
GENERAL INFORMATION

CRITICAL NOTE: MAKE SURE ALL UPRIGHTS ARE PLUMB PRIOR TO INSTALLING ANY SLIDING DOOR KIT FIXTURES.

> **8' RUN SHOWN IN ASY. DOOR KITS WILL VARY IN LENGTH. REFER TO STORE PLANS/LAYOUT FOR LENGTHS REQUIRED. INSTRUCTIONS SHOWN WILL WORK FOR FIXTURE, LOWER, AND UPPER KIT CONFIGURATIONS**

ND OF THSDS

UPPER:
NH OF THSDS

FIXTURE HEIGHT:
NH OF THSDS =
BU - NH -5.000

LOWER:
ROUND DOWN
FOR NH OF THSDS

SHELF DEPTH NOTE:
NOMINAL DEPTH OF "THSDS" SHOULD MATCH THE NOMINAL DEPTH OF THE TOP SHELF

SHELVES USED INSIDE "THSDS" SHOULD BE AT LEAST 4" LESS IN DEPTH THAN THE TOP SHELF

FIXTURE HEIGHT INSTALL:
TO FIND THE NOMINAL HEIGHT "THSDS" REQUIRED FOR A FIXTURE HEIGHT INSTALLATION, TAKE THE NOMINAL HEIGHT OF THE UPRIGHT MINUS 5 INCHES
BU-NH MINUS 5 INCHES = THSDS NH

LOWER INSTALL:
TO FIND THE NOMINAL HEIGHT "THSDS" REQUIRED FOR A LOWER INSTALLATION MEASURE FROM THE SURFACE OF THE BASE SHELF TO THE TOP OF THE UPPER SHELF THEN ROUND DOWN TO THE NEAREST WHOLE NUMBER
EXAMPLE: 54.250 MEASURE OPENING = THSDS W/ NH 54

UPPER INSTALL:
TO FIND THE NOMINAL HEIGHT "THSDS" REQUIRED FOR AN UPPER INSTALLATION MEASURE FROM SHELF SURFACE TO SHELF SURFACE AT THE SHELF FRONT, THIS EQUALS THE NH OF THE REQUIRED "THSDS"
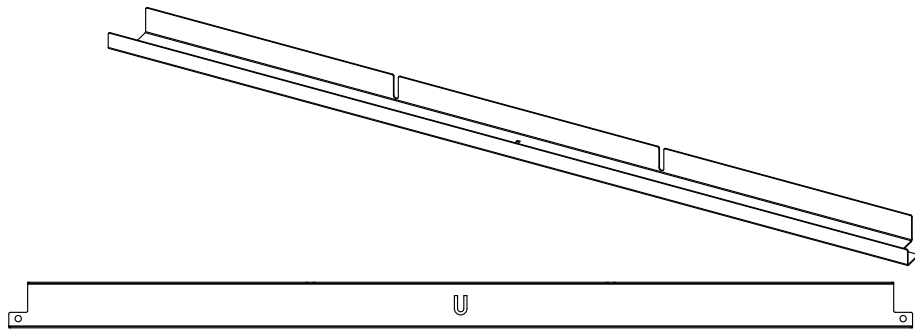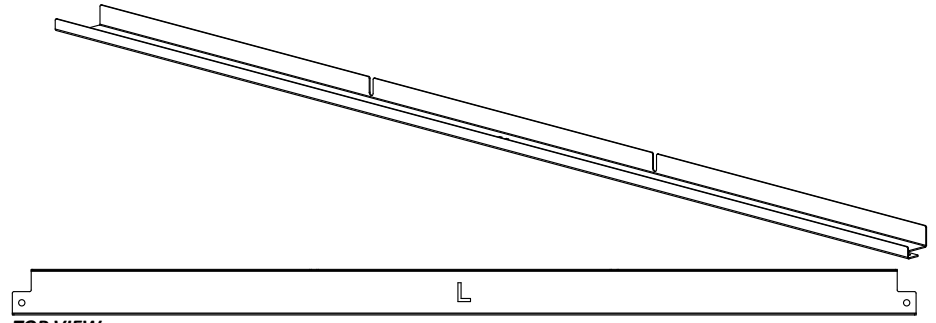*EXAMPLE: 49.000 MEASURED OPENING = THSDS W/ NH 49*

TOP VIEW

UPPER
UPPER, BOTTOM FILLER, THSDFU(NW)
SIZES:35.938,41.938, 47.938
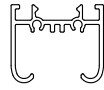QTY: 1

TOP VIEW

LOWER
LOWER, BOTTOM FILLER, THSDFL(NW)
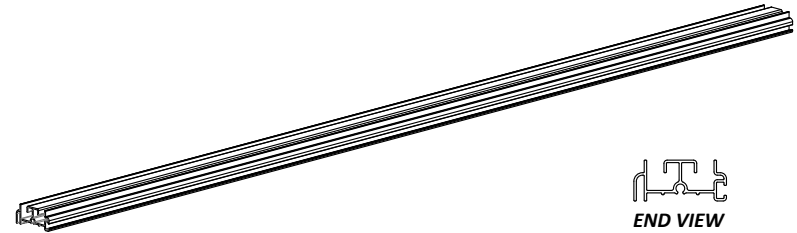SIZES:35.938,41.938, 47.938
QTY: 1

TOP TRACK
END VIEW
TOP TRACK W/ LIFT PLATE, THSDTTL(NW)
SIZES: 35.813, 41.813, 47.813
QTY: 1

BOTTOM TRACK
END VIEW
BOTTOM TRACK, THSDTB(NW)
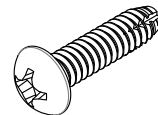SIZES: 35.813, 41.813, 47.813
QTY: 1

HEX HEAD,MACH SCRW, 1/4-20 X .375
SCALE 1:1
QTY: 2

PANHEAD, MACH SCREW, THREAD CUT, 1/4-20 X .750
SCALE 1:1
QTY: 2

NUT, ACORN, 10-24
QTY: 2

madíx

Asy-80025660

STARTER
THSDSS (STARTER)
PARTS DIRECTORY

PAGE 2 OF 19   REV. 02

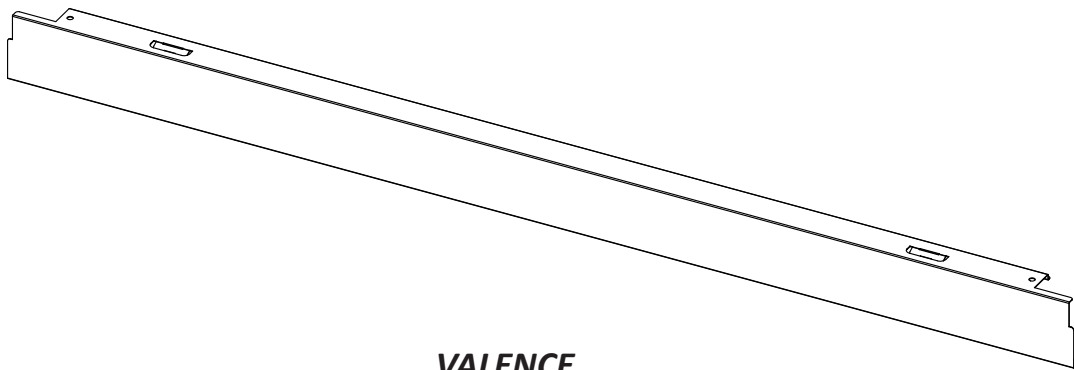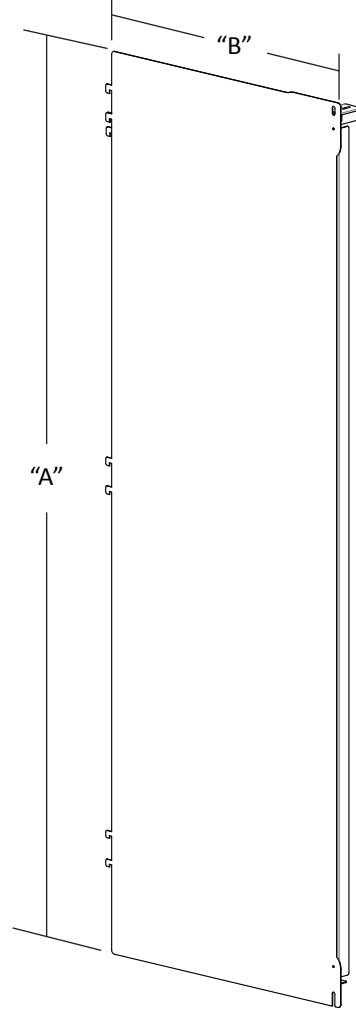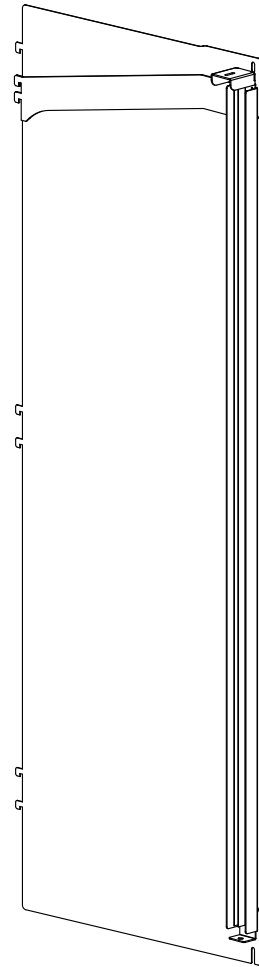08/28/12 MFJ   ECM # 500000011676

"B"

"A"

VALENCE
THSDV(NW)
SIZES: 35.938, 41.938, 47.938
QTY: 1

END PANEL-LEFT
QTY:1

END PANEL-RIGHT
QTY:1

END PANEL ASM
THSDEP(HAND)(NH)(ND)
DIM"A" = NH + .953
DIM"B" = ND + .313

*ND=NOMINAL DEPTH

madix

Asy-80025660

STARTER THSDSS (STARTER)
PARTS DIRECTORY

PAGE 3 OF 19   REV. 02
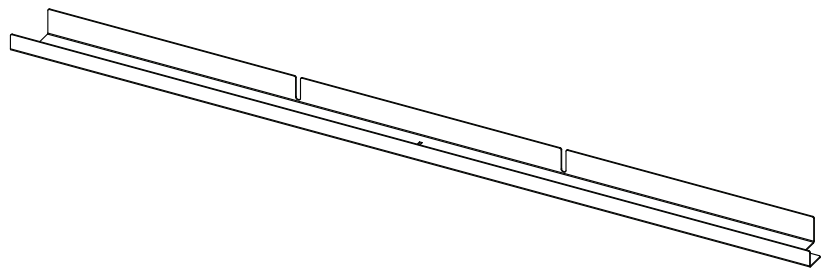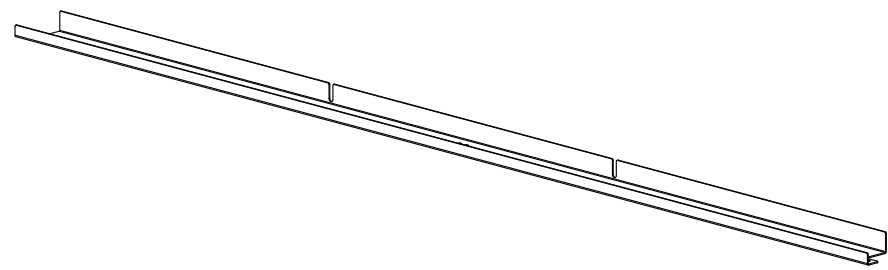08/28/12   ECM # 500000011676

TOP VIEW

UPPER
UPPER, BOTTOM FILLER, THSDFU(NW)
SIZES:35.938,41.938, 47.938
QTY: 1

TOP VIEW

LOWER
LOWER, BOTTOM FILLER, THSDFL(NW)
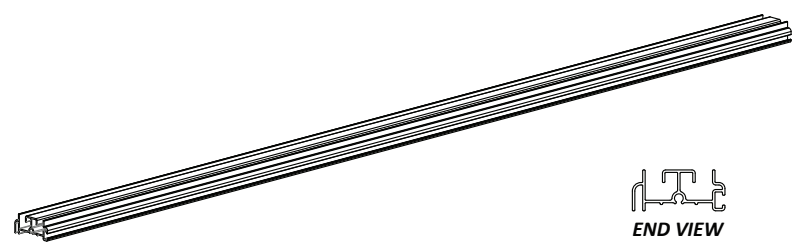SIZES:35.938,41.938, 47.938
QTY: 1
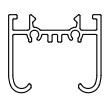
TOP TRACK
END VIEW
TOP TRACK W/ LIFT PLATE, THSDTTL(NW)
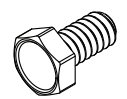SIZES: 35.813, 41.813, 47.813
QTY: 1

BOTTOM TRACK
END VIEW
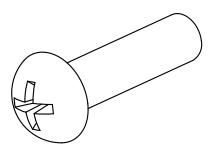**BOTTOM TRACK, THSDTB(NW)**
SIZES: 35.813, 41.813, 47.813
QTY: 1

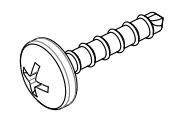**HEX HEAD,MACH SCRW, 1/4-20 X .375**
SCALE 1:1
QTY: 2

ROUND HEAD, MACH SCRW,1/4-20 X 1.00
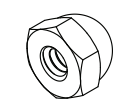SCALE 1:1
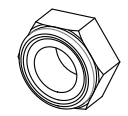QTY: 2

TEK SCREW,PHLPS,10 X .750
SCALE 1:1
QTY: 2

NUT, ACORN, 10-24
QTY: 2

NUT,ELASTIC STOP,1/4-20
QTY: 2

ADD-ON **THSDSA (ADD-ON)**
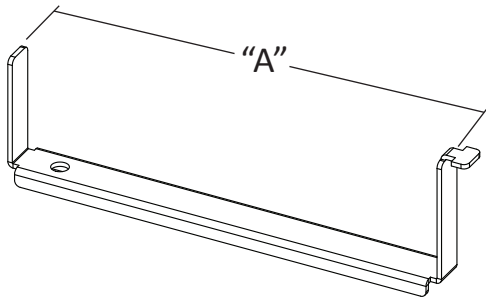PARTS DIRECTORY

madix
Asy-80025660
P.O. BOX 729 TERRELL, TEXAS 75160
214-515-5400 / 800-776-2349
PAGE 4 OF 19   REV. 02
08/28/12 MFJ   ECM # 500000011676

BOTTOM BRACKET
THSDCDBB(ND)
DIM"A" = ND - 1.75
QTY: 1

"A"
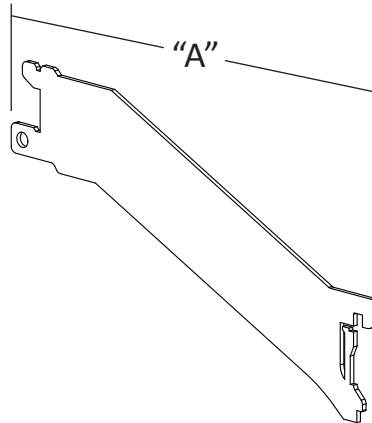
UPPER BRACKET
THSDCDUB(ND)
DIM"A" = ND - 2.25
QTY: 1

"A"
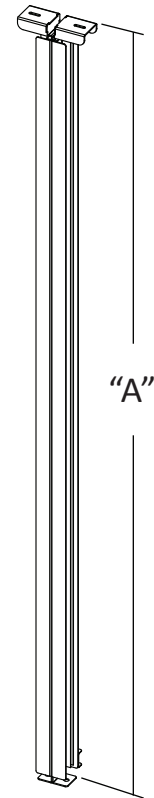
CENTER DIVIDER
THSDCD(NH)
DIM"A" = NH - 1.250
QTY: 1

"A"

VALENCE
THSDV(NW)
SIZES: 35.938, 41.938, 47.938
QTY: 1

4.500
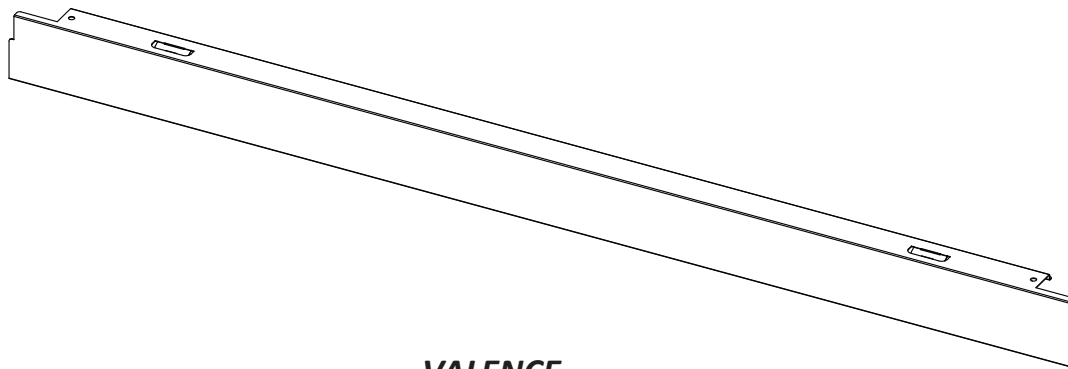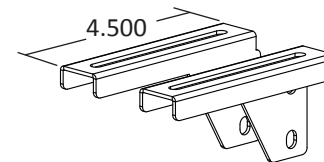
SHELF LOCK
THSDCDSL
QTY: 1 PAIR

*ND=NOMINAL DEPTH

madix

Asy-80025660

ADD-ON
THSDSA (ADD-ON)
PARTS DIRECTORY

GLASS

LEXAN

WHEELS FACE REAR
REAR,LEFT,(NON-LOCKING) DOOR

WHEELS FACE FORWARD
FRONT,RIGHT,(LOCKING) DOOR

NOTE: ALUMINUM EXTRUSION ON TOP
DENOTES LEXAN DOOR
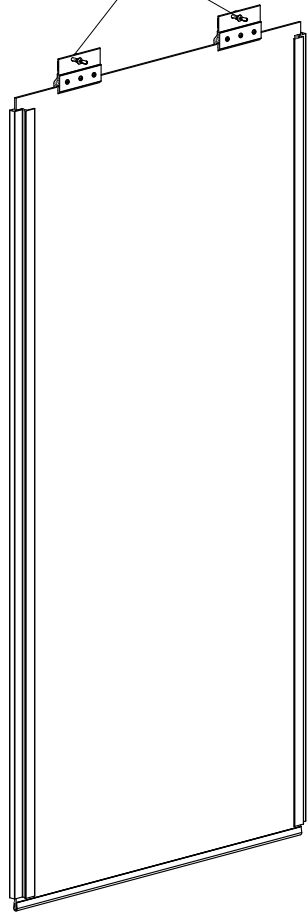
DOOR ASM,LEFT,NON-LOCKING
THSDDAL(NW)(NH)
QTY: 1

DOOR ASM,RIGHT,LOCKING
THSDDAR(NW)(NH)
QTY: 1

DOOR ASM,LEFT,NON-LOCKING
THSDDAL(NW)(NH)
QTY: 1

DOOR ASM,RIGHT,LOCKING
THSDDAR(NW)(NH)
QTY: 1

SLIDING DOORS *THSDS(DOOR OPTIONS)*
PARTS DIRECTORY

madix

Asy-80025660

P.O. BOX 729 TERRELL, TEXAS 75160
214-515-5400 / 800-776-2349

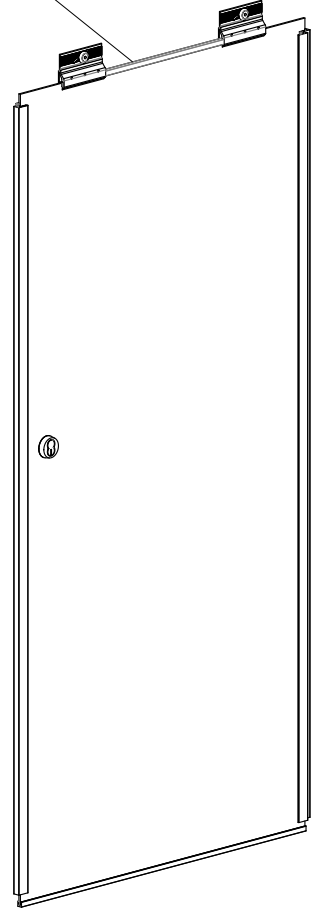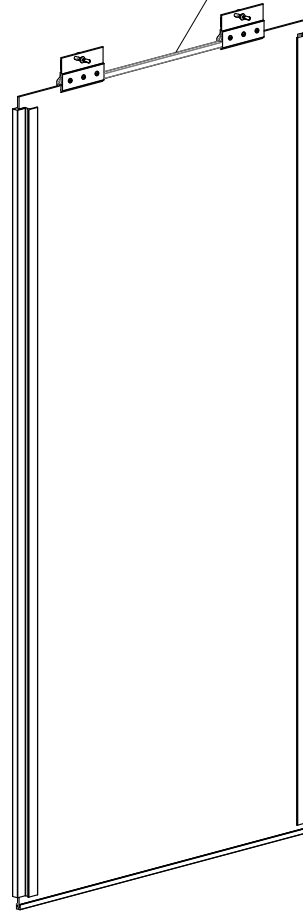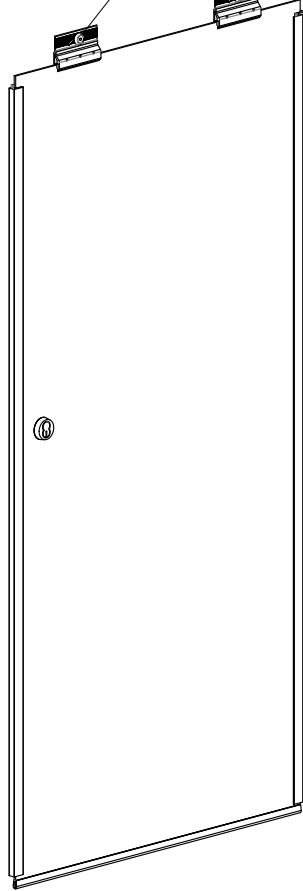| PAGE 6 OF 19	REV. 02
08/28/12 MFJ	ECM # 500000011676

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
END PANEL

1A/B

1C

RH END PANEL
TOP VIEW

LH END PANEL
TOP VIEW
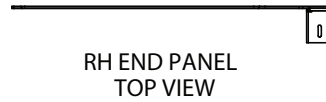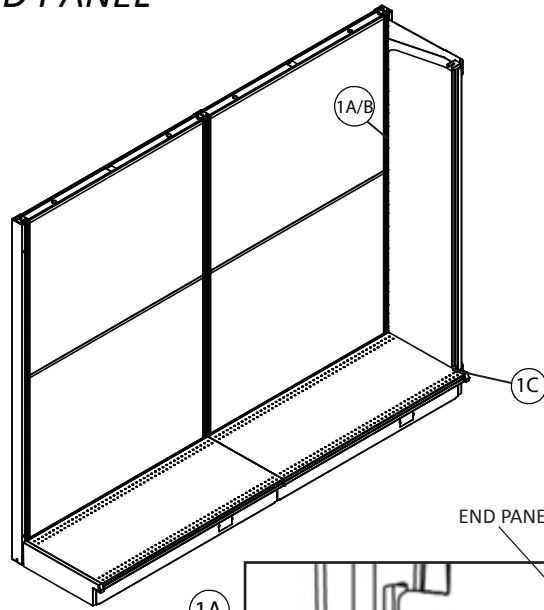
STEP 1) END PANEL INSTALL
1A-C) STARTING AT RIGHT HAND SIDE OF RUN, INSTALL
END PANEL

FOR UPPER KIT CONFIGURATION:
INSTALL "LOWER" ROW OF UPPER SHELVING AT HEIGHT NEEDED,
DETERMINED BY STORE LAYOUT *(SEE STORE LAYOUT)*

FOR LOWER/FIXTURE HEIGHT CONFIGURATIONS:
BOTTOM OF END PANEL WILL FIT BETWEEN BASE END COVER AND
BASE SHELF.

FOR UPPER KIT CONFIGURATIONS:
BOTTOM OF END PANEL WILL REST BELOW SHELF SKIN OF "LOWER"
UPPER SHELF.

END PANEL

END PANEL

END PANEL

1A

1B

1C

PARTIALLY INSTALLED

FULLY INSTALLED

BOTTOM OF END PANEL DETAIL
FULLY INSTALLED
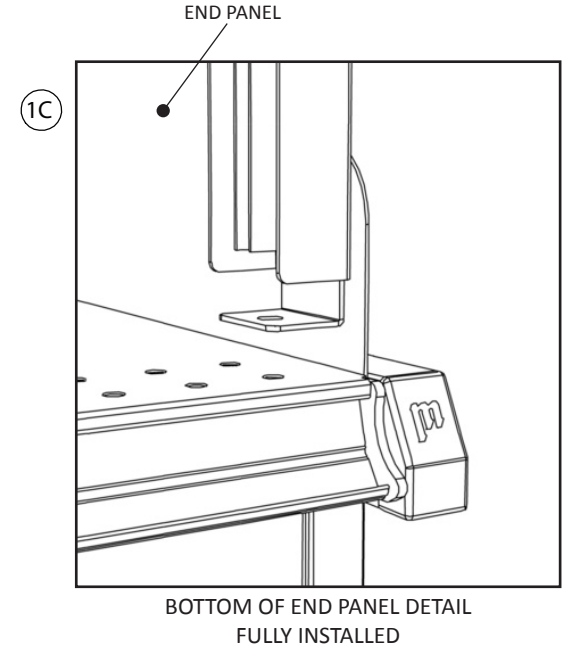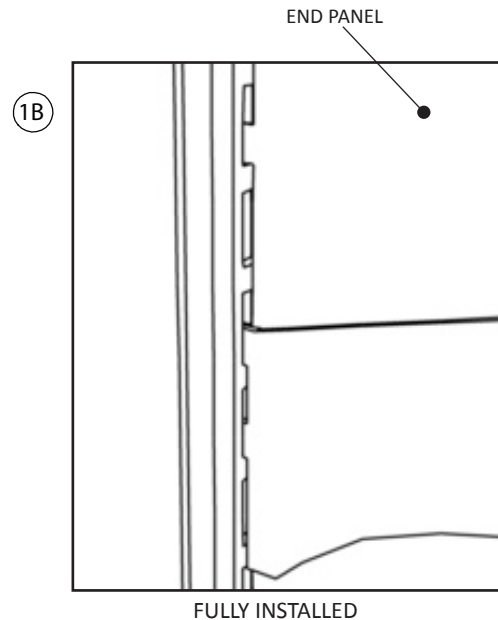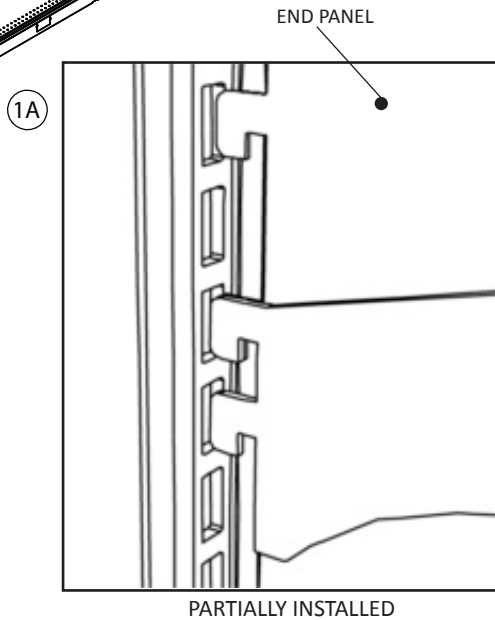
*END PANEL HOOK
DETAIL*

madíx

Asy-80025660

REV. 02

08/28/12 MFJ   ECM # 500000011676

# ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
BOTTOM TRACK

STEP 2) BOTTOM TRACK INSTALL

2A) INSERT HEAD OF 3/8" HEX HEAD SCREWS EACH END
INTO GROOVE ON BACK SIDE OF BOTTOM ALUMINUM TRACK

2B/C) ALIGN SCREWS WITH (2) SLOTS ON BACKSIDE OF BOTTOM
FILLER. ONCE BOTTOM TRACK IS IN POSITION USE (2) ACORN NUTS
TO SECURE TRACK TO FILLER.

2D/E) SLIDE BOTTOM TRACK/FILLER ASSEMBLY ONTO FLANGE
LOCATED AT BOTTOM OF END PANEL
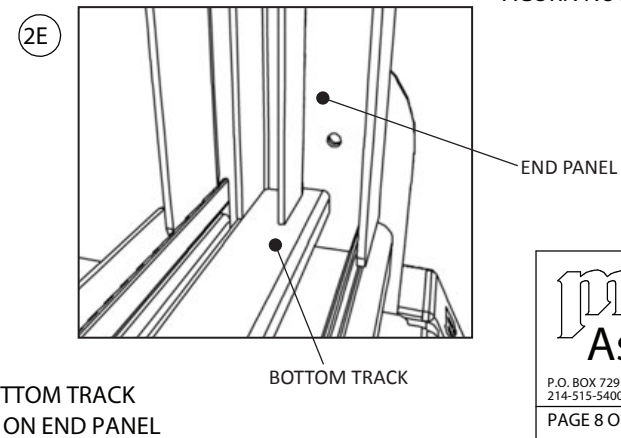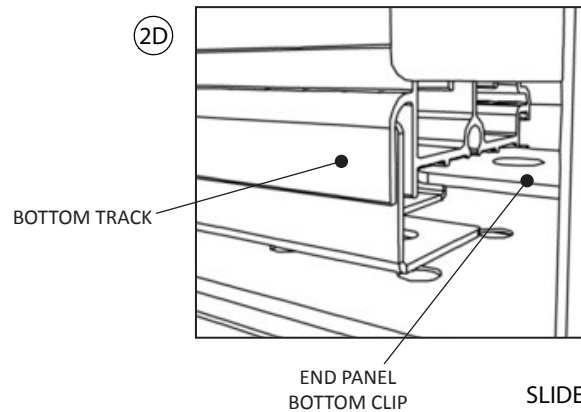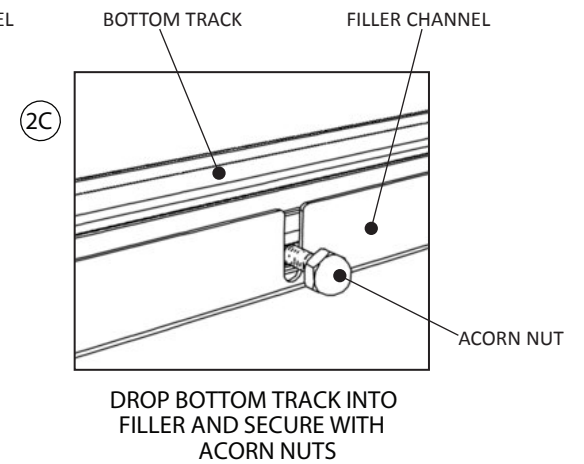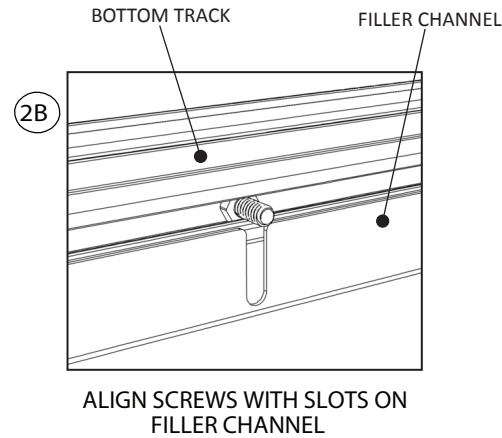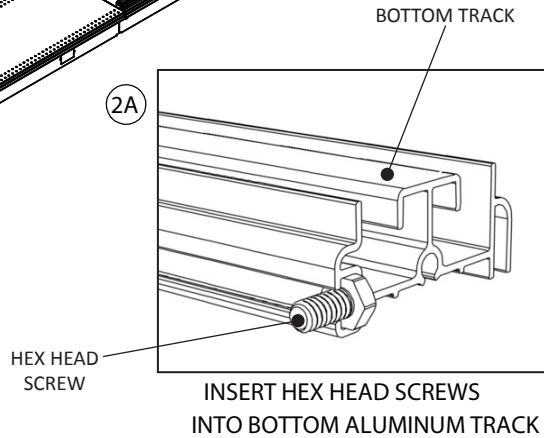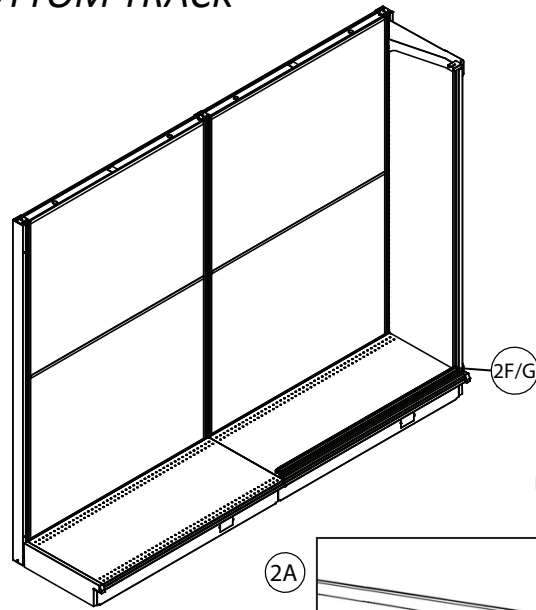
2F/G

2A

BOTTOM TRACK

HEX HEAD
SCREW

INSERT HEX HEAD SCREWS
INTO BOTTOM ALUMINUM TRACK

2B

BOTTOM TRACK   FILLER CHANNEL

ALIGN SCREWS WITH SLOTS ON
FILLER CHANNEL

2C

BOTTOM TRACK   FILLER CHANNEL

ACORN NUT

DROP BOTTOM TRACK INTO
FILLER AND SECURE WITH
ACORN NUTS

2D

BOTTOM TRACK

END PANEL
BOTTOM CLIP

SLIDE BOTTOM TRACK
OVER CLIP ON END PANEL

2E

END PANEL

BOTTOM TRACK

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
CENTER DIVIDER

STEP 3) CENTER DIVIDER INSTALL

3A/B) LOCATE BOTTOM BRACES FOR CENTER DIVIDERS AND INSTALL INTO EACH INTERMEDIATE UPRIGHTS. BOTTOM BRACES WILL EITHER REST ON BASE SHELVES OR "BOTTOM" UPPER SHELVES.

3C-E) MEASURE THE LOCATION OF END PANEL BRACKET, INSTALL CENTER DIVIDER BRACKET AT SAME HEIGHT. USE SCREW DRIVER TO BEND LOCKING TAB INTO POSITION AFTER BRACKET IS INSTALLED IN PROPER POSITION.

REPEAT STEPS 2 AND 3 AS NEEDED FOR REMAINING SECTIONS.

BOTTOM BRACE

3A
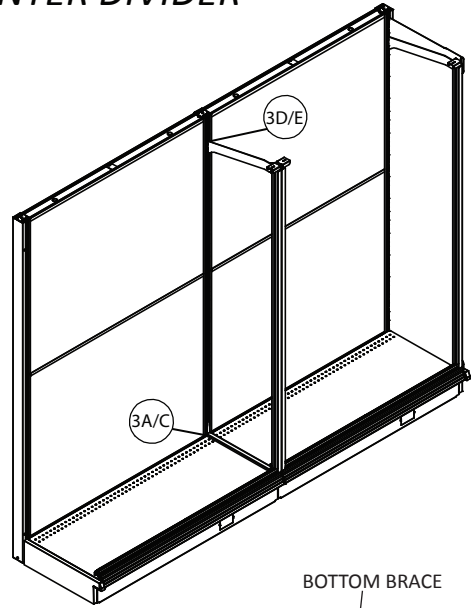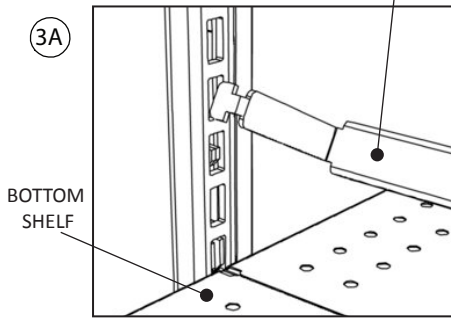
BOTTOM SHELF

TILT BOTTOM BRACE AND INSTALL INTO UPRIGHT

3B

BOTTOM BRACE
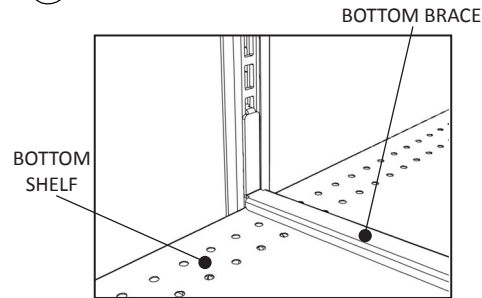
BOTTOM SHELF

BOTTOM BRACE WILL REST ON BOTTOM SHELF

3C

CENTER DIVIDER BRACKET

3D
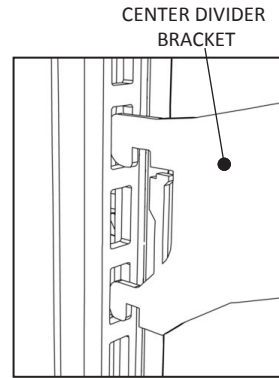
3D
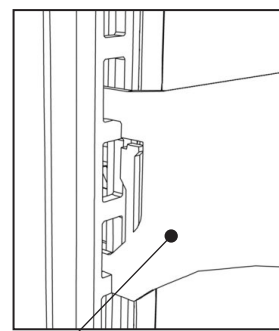
CENTER DIVIDER BRACKET

INSTALL CENTER DIVIDER BRACKET

3E

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
CENTER DIVIDER

3G
3F
3H

STEP 3) CENTER DIVIDER INSTALL *(CONTINUED)*

3F/G) LOWER CENTER DIVIDER OVER BOTTOM BRACE CLIP FIRST, THEN HOOK TOP OF DIVIDER ONTO THE BRACKET.

3H) INSERT CLIP AT BOTTOM OF CENTER DIVIDER INTO PREVIOUSLY INSTALLED BOTTOM TRACK/FILLER ASSEMBLY

REPEAT STEPS 2 AND 3 AS NEEDED FOR REMAINING SECTIONS.

3F
CENTER DIVIDER
BOTTOM BRACE
INSTALL OVER BOTTOM BRACE

3G
CENTER DIVIDER BRACKET
CENTER DIVIDER
INSTALL OVER CENTER BRACKET

3H
CENTER DIVIDER
BOTTOM BRACE
BOTTOM TRACK
INSERT INTO BOTTOM TRACK
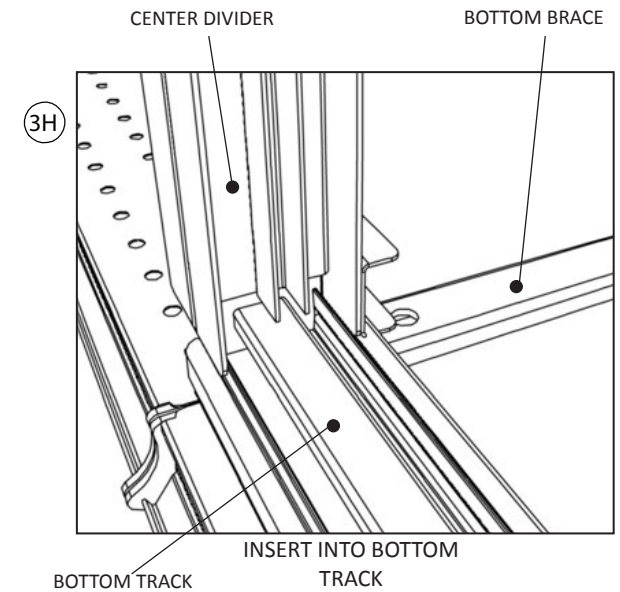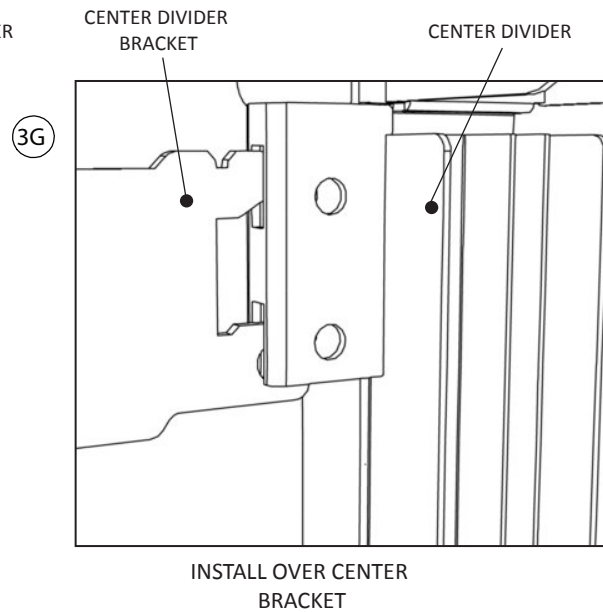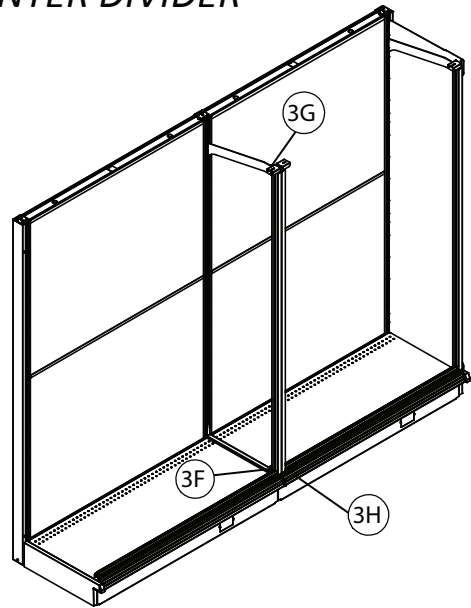
madix

Asy-80025660

P.O. BOX 729 TERRELL, TEXAS 75160
214-515-5400 / 800-776-2349

| PAGE 10 OF 19	REV. 02
08/28/12 MFJ	ECM # 500000011676

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
TOP TRACK/END PANEL
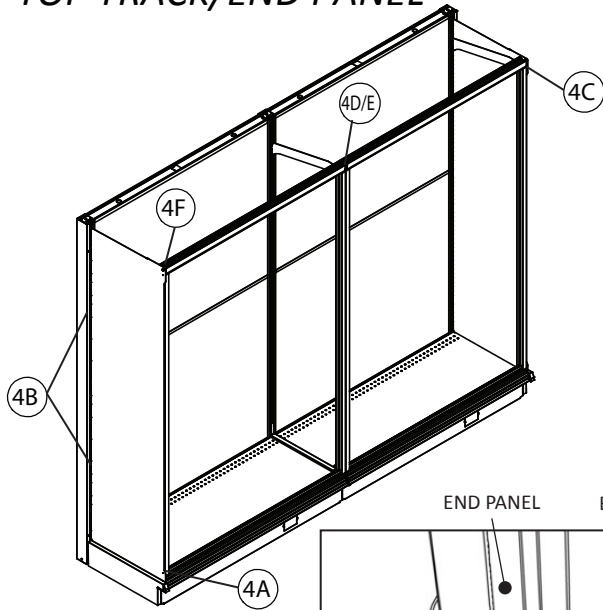
STEP 4) TOP TRACK/END PANEL INSTALL

4A) INSTALL SECOND END PANEL AT END OF RUN. INSERT CLIP AT BOTTOM OF PANEL INTO BOTTOM TRACK AS YOU WORK THE BOTTOM END OF THE PANEL INTO POSITION

4B) STARTING AT RIGHT END, INSTALL THE TOP TRACK ONTO THE CLIP LOCATED AT THE TOP OF THE PANEL

4C/D) INSTALL TRACKS OVER TOP OF CENTER DIVIDER. REPEAT STEP AS NEEDED FOR REMAINING CENTER DIVIDERS

4E) TO INSERT CLIP ON FINAL END PANEL INTO TOP TACK, PULL ON TOP CORNER OF END PANEL TO ALLOW CLERANCE NEEDED TO INSTALL TOP TRACK OVER CLIP.
RPEAT AS NEEDED UNTIL ALL TOP TRACK IS INSTALLED
WARNING: PINCH HAZARD!

4A) INSERT BOTTOM TRACK OVER CLIP OF END PANEL
END PANEL   BOTTOM TRACK
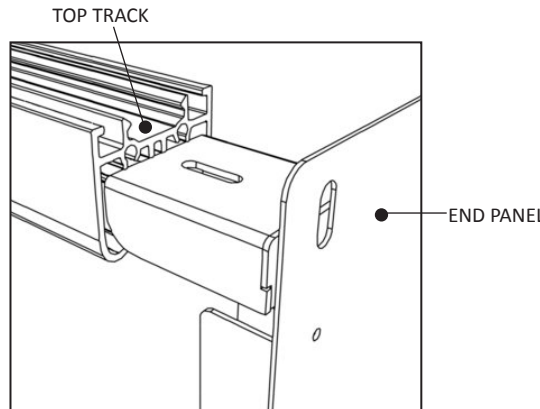
4B) INSERT TOP TRACK OVER TOP CLIP OF END PANEL
TOP TRACK   END PANEL
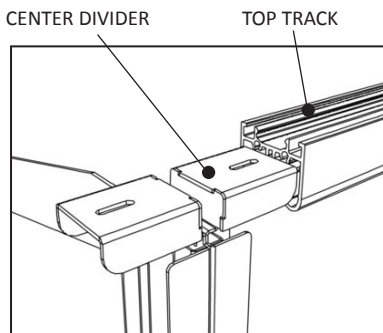
4C) INSERT TOP TRACK OVER TOP CLIP OF CENTER DIVIDER
CENTER DIVIDER   TOP TRACK
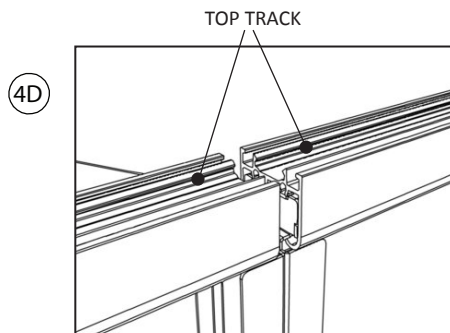
4D) INSTALL SECOND TOP TRACK ONTO CENTER DIVIDER
TOP TRACK
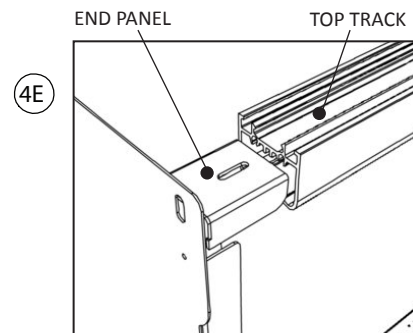
4E) FINISH BY INSTALLING TOP TRACK ONTO SECOND END PANEL
END PANEL   TOP TRACK

madix

Asy-80025660

P.O. BOX 729 TERRELL, TEXAS 75160
214-515-5400 / 800-776-2349

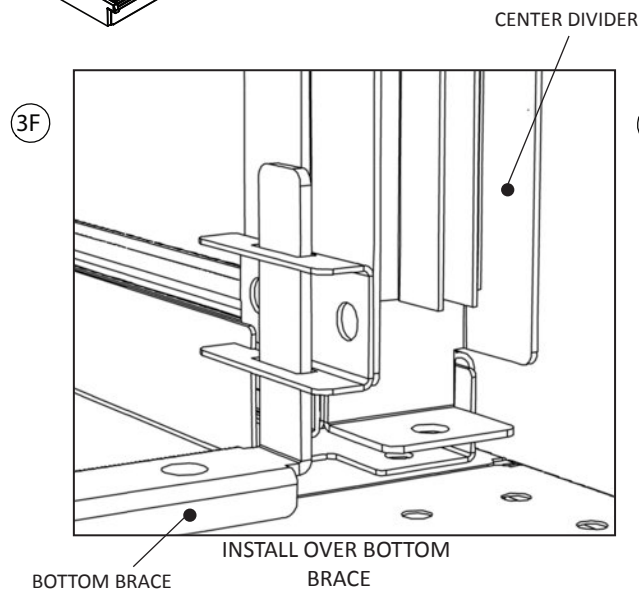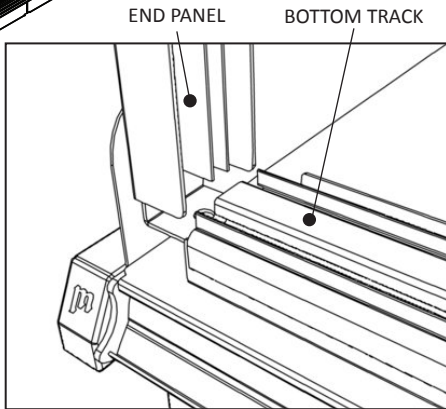| PAGE 11 OF 19	REV. 02
08/28/12 MFJ	ECM # 500000011676

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
SLIDING DOORS

5/6A

REAR DOOR LEFT

FRONT DOOR RIGHT

STEP 5-6) SLIDING DOOR INSTALL

5A) LOCATE AND INSTALL REAR GLASS DOORS. REAR DOORS WILL NOT HAVE A LOCK/HOUSING

1) TILT AND INSERT TOP OF DOOR INTO REAR AND CENTER OF TOP TRACK. WHEELS ON DOORS SHOULD STRADDLE LOCKING STRAP LOCATED INSIDE OF TOP TRACK

2) TILT BOTTOM OF DOOR IN OVER BOTTOM TRACK

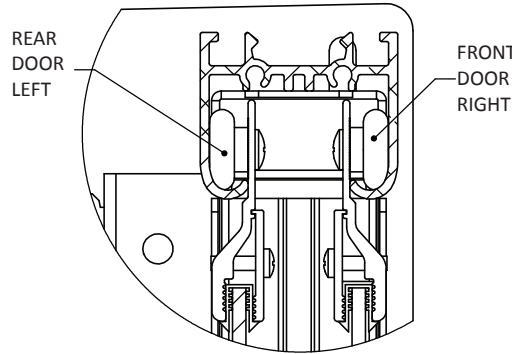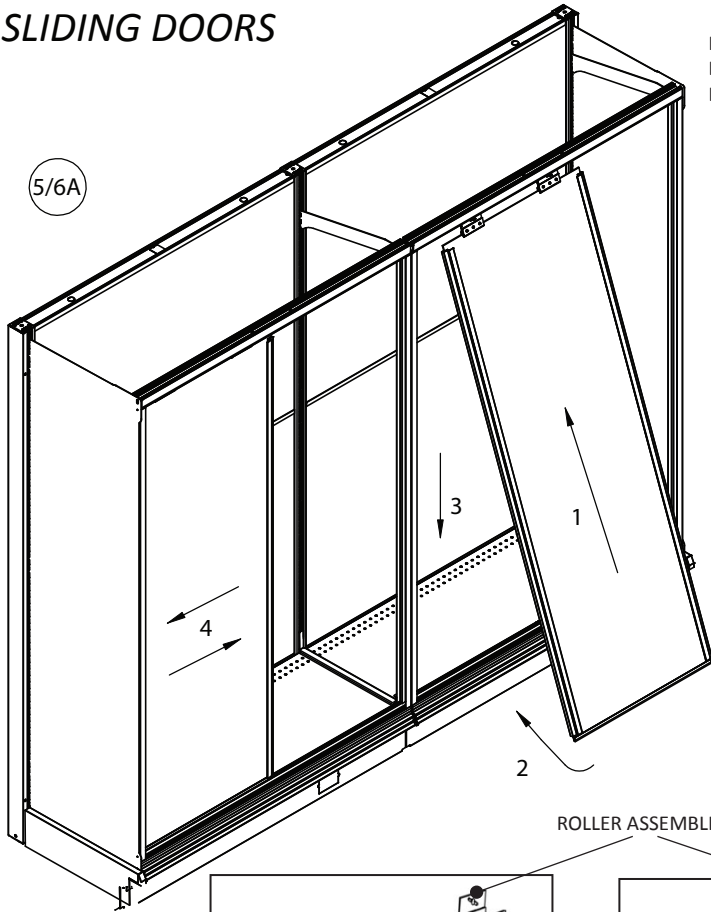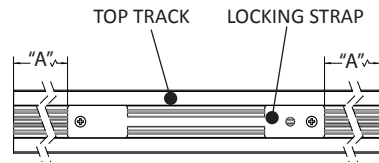3) LOWER ENTIRE DOOR UNTIL WHEELS COME TO REST INSIDE GROOVE IN TOP TRACK. MAKE SURE BOTTOM OF DOOR IS SEATED INSIDE GROOVE OF BOTTOM TRACK.

4) SLIDE DOOR SIDE TO SIDE TO MAKE SURE WHEELS AT TOP ARE PROPERLY SEATED IN TOP TRACK. DOORS SHOULD ROLL SMOOTHLY.

6A) REPEAT PROCESS FOR REMAINING SECTIONS AND INSTALL FRONT DOORS (DOORS WITH LOCKS) IN FRONT OF REAR DOORS.

TOP TRACK   LOCKING STRAP

"A"   "A"

BOTTOM VIEW DETAIL OF
TOP TRACK SHOWING LOCKING STRAP
(INSTALLS IN CENTER OF TOP TRACK)
"A" = NW/2 - 4
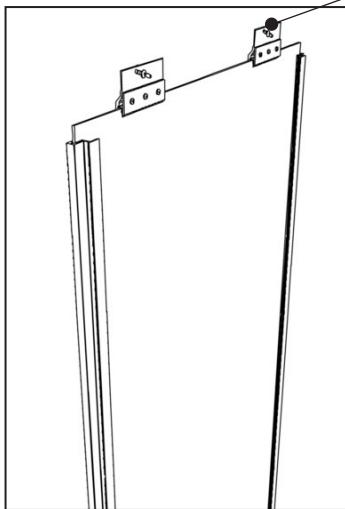
TOP TRACK

BOTTOM TRACK

MAKE SURE WHEELS
REST IN TOP TRACK
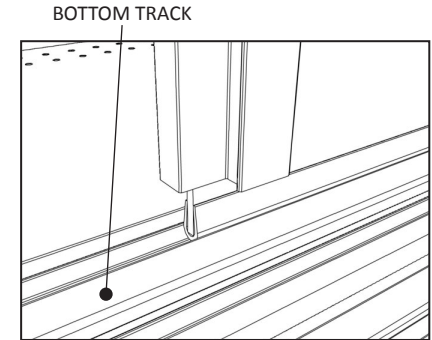
MAKE SURE BOTTOM OF DOOR IS
INSIDE OF BOTTOM TRACK.
(BOTTOM OF DOOR SHOULD NOT
REST ON BOTTOM TRACK)

ROLLER ASSEMBLIES

REAR DOOR (LEFT)

FRONT DOOR (RIGHT)

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
LOCK CYLINDER

STEP 7) LOCK CYLINDER INSTALL

7A) USE THE KEYS MARKED "MA-1-CTL" TO INSERT THE CORE OF THE LOCK.

7B) ONCE CORE IS INSTALLED, USE THE KEY MARKED "MA-1" TO ENGAGE AND DISENGAGE THE LOCK

(7A)

CONTROL KEY

MA-1-CTL IS THE CONTROL KEY AND IS USED TO INSTALL THE LOCK CORE INTO THE HOUSING.

OPTION 2 = BLANK
LOCK ASSEMBLY "WITH CORE"

(7B)

OPERATING KEY

MA-1 IS THE OPERATING KEY AND IS USED TO ENGAGE/DISENGAGE THE LOCK TO LOCK/UNLOCK THE DOOR KIT.

(7C)

LOCK SHOWN WITH CORE INSTALLED AND IN THE LOCKED POSITION

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
VALENCE
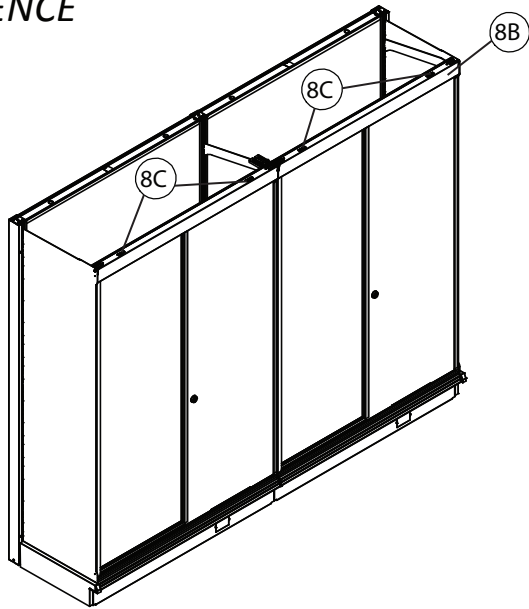
STEP 8) VALENCE INSTALL

8A) BEND DOWN TABS ON TOP OF VALENCE. TABS SHOULD BE BENT DOWNWARD AT APPROXIMATELY 45 DEGREES.

8B) INSTALL VALENCE ON TOP TRACK BY INSERTING SMALL JOGGLE IN VALENCE INTO REAR GROOVE ON TOP TRACK VALENCE WILL BE FLUSH WITH FRONT SIDE IF INSTALLED PROPERLY.

8C) USING A FLAT HEAD SCREW DRIVER, BEND TABS BACK UP AGAINST TO TRACK AS SHOWN. THIS WILL LOCK THE VALENCE IN PLACE.

HAND BEND TOP TABS DOWN

TOP TRACK   VALENCE

TOP TRACK

VALENCE

INSTALL VALENCE ONTO TOP TRACK
(WILL BE FLUSH WITH FRONT IF
INSTALLED PROPERLY)

BEND TABS TO LOCK IN PLACE
(DO NOT OVER BEND)

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
TOP SHELF
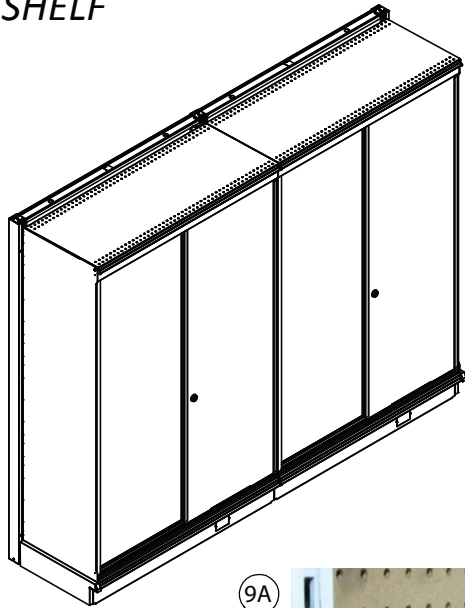
STEP 9) TOP SHELF INSTALL

9A/B) INSTALL TOP SHELVES, AS SHOWN, ABOVE TOP TRACK.

9C) TOP OF SHELF SKIN WILL COME TO REST SLIGHTLY ABOVE TOP EDGE OF END PANEL

TOP SHELF

TOP SHELF

9A

9B

9C

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
SHELF LOCK

**SHELF LOCK
LEFT**
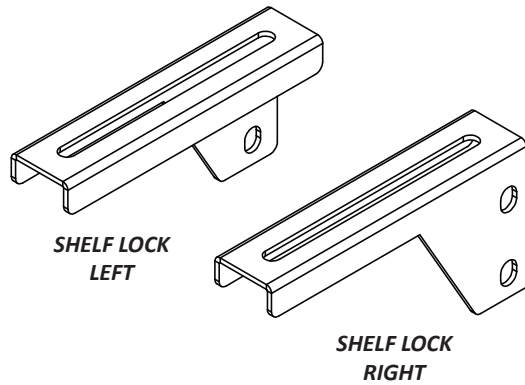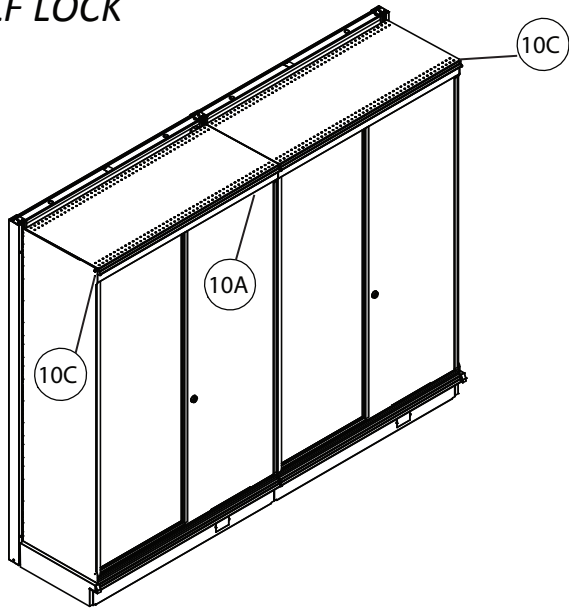
**SHELF LOCK
RIGHT**

STEP 10) SHELF LOCK INSTALL

10A) EACH DIVIDER WILL GET (2) SHELF LOCKS
ONE FOR THE RIGHT AND ONE FOR THE LEFT.
INSERT THE 1" MACHINE SCREWS THROUGH THE
HOLES IN THE LOCKS/DIVIDER. USING THE LOCK
NUT, SECURE THE SHELF LOCKS TO THE DIVIDERS

10B) SECURE SHELF LOCKS TO UPPER SHELVES USING
THE 3/4" TEK SCREW BY DRILLING INTO THE SUPPORT
ON THE UNDERSIDE OF THE UPPER SHELF

10C) SECURE SHELVES TO END PANELS BY INSERTING THE
3/4" SELF THREADING SCREWS AS SHOWN INTO THE
TOP TRACKS THROUGH SLOT OF END PANEL.

TOP OF CENTER
DIVIDER

LH LOCK

RH LOCK

REAR SIDE OF
CENTER DIVIDER
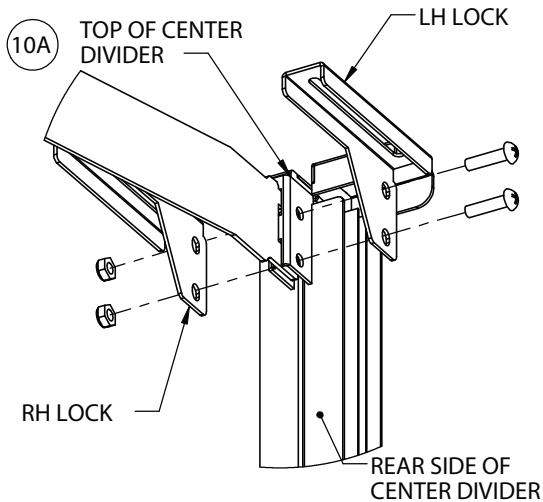
INSTALL SHELF LOCKS TO CENTER DIVIDERS
(SOME PARTS HIDDEN FOR CLARITY)
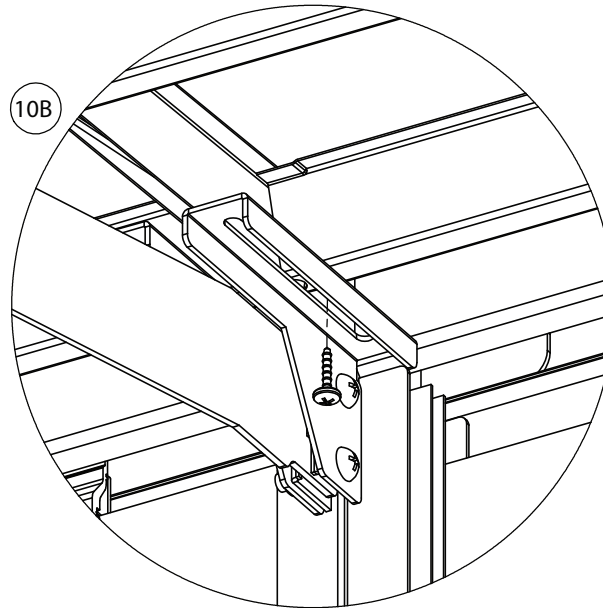
SECURE LOCKS TO UPPER SHELVES
USING 3/4 TEK SCREWS

SECURE UPPER SHELVES TO END PANELS
USING 3/4 SELF THREADING SCREWS

madix

Asy-80025660

P.O. BOX 729 TERRELL, TEXAS 75160
214-515-5400 / 800-776-2349

PAGE 16 OF 19	REV. 02
08/28/12 MFJ	ECM # 500000011676

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
TROUBLESHOOTING

SYMPTOM	CAUSE	ACTION
DOOR WILL NOT SLIDE PAST ONE ANOTHER	DOORS ARE TOO CLOSE TO EACH OTHER	IF THE FRONT AND REAR DOOR ARE TOO CLOSE TOGETHER AND THE VERTICAL EXTRUSION HANDLES ARE NOT ENGAGING, OR THE DOOR IS NOT ALIGNING WITH THE TRACK IN THE END PANEL/ CENTER DIVIDER. THE ROLLER CAN BE REVERSED TO GAIN MORE CLEARANCE BETWEEN THE DOORS*SEE ILLUSTRATION 1.1*
	DOOR ROLLERS ARE HITTING LIFT LOCK	MAKE SURE THAT THE LIFT LOCK IS IN THE PROPER LOCATION AND THAT IT IS TIGHT TO THE TOP TRACK. THE LIFT LOCK SHOULD BE PERFECTLY FLAT, WITH NO BENDS OR BOW OF ANY KIND. *SEE ILLUSTRATION 1.2*
LOCK WILL NOT FULLY ENGAGE	LOCK HOUSING HAS ROTATED OUT OF ALIGNMENT	MAKE SURE THAT THE LOCK CYLINDER HOUSING IS VERTICALLY ALIGNED. *SEE ILLUSTRATION 1.3*
	DOORS ARE NOT CLOSED ENTIRELY	CHECK THE VERTICAL EXTRUSION/HANDLES ON THE SIDES OF THE DOORS FOR BOW AND MAKE SURE THEY ARE FULLY SEATED ON THE GLASS. *SEE ILLUSTRATION 2.1*
DOORS DO NOT HANG STRAIGHT	ROLLERS ARE NOT FULLY SEATED ON DOOR PANEL	LOOSEN THE ROLLER, MAKE SURE THAT ROLLER IS FULLY SEATED AND SQUARE TO THE DOOR PANEL AND THEN RETIGHTEN THE ROLLER. *SEE ILLUSTRATION 2.2*
	ROLLERS ARE NOT SQUARE TO DOOR PANEL	LOOSEN THE ROLLER, MAKE SURE THAT ROLLER IS FULLY SEATED AND SQUARE TO THE DOOR PANEL AND THEN RETIGHTEN THE ROLLER. *SEE ILLUSTRATION 2.2*
	ROLLERS ARE OUT OF ADJUSTMENT	THE ROLLER SHOULD BE IN THE CENTER OF THE DIAGONAL GROOVE. IF NOT THEN ADJUST IT BACK TO CENTER. *SEE ILLUSTRATION 2.3*
DOOR IS DRAGGING OR SITTING ON BOTTOM TRACK	THE DOOR IS HANGING TOO LOW	THE ROLLER NEEDS TO BE ADJUSTED LOWER IN THE DIAGONAL SLOT. *SEE ILLUSTRATION 2.3*
	DOOR IS NOT SEATED IN TOP TRACK	ENSURE THAT ROLLERS ARE SEATED PROPERLY IN TOP TRACK AND THAT THE DOOR IS BEING SUPPORTED BY ROLLERS RESTING IN TOP TRACK.
THE DOOR IS NOT SEATED IN THE BOTTOM TRACK	THE DOOR IS HANGING TOO HIGH	THE ROLLER NEEDS TO BE ADJUSTED HIGHER IN THE DIAGONAL SLOT. *SEE ILLUSTRATION 2.3*

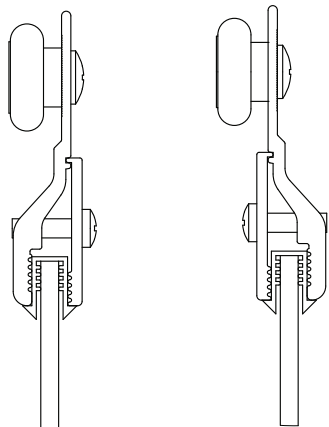# ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
TROUBLESHOOTING

ILLUSTRATION: 1.1

LOOSEN THE THREE SCREWS SECURING THE ROLLER AND
MOUNT IT IN THE OPPOSITE DIRECTION IN THE SAME LOCATION
ON THE EDGE ON THE DOOR PANEL. TIGHTEN THE THREE SCREWS,
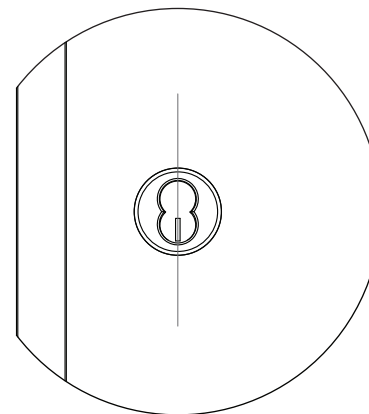AND REVERSE THE ROLLER WHEEL.

ILLUSTRATION: 1.2

ENSURE THAT THE LOCK CYLINDER HOUSING IS
ALIGNED VERTICALLY AND HAS NOT BEEN ROTATED
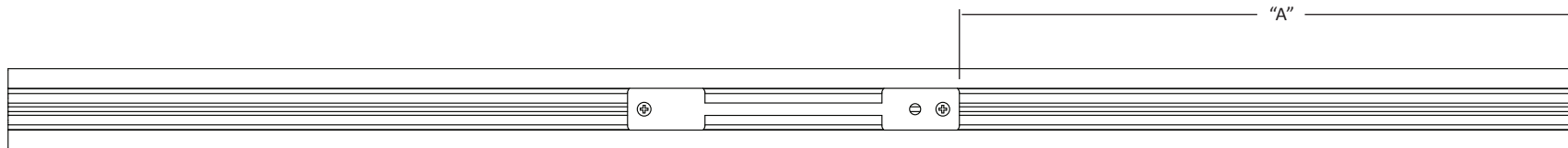OUT OF THE POSITION SHOWN.

"A"

ILLUSTRATION: 1.3

ENSURE THAT THE LIFT LOCK IS LOCATED PROPERLY
IN THE TOP TRACK. LIFT LOCK SHOULD BE CENTERED IN
THE TOP TRACK, AND SHOULD BE FLAT AGAINST THE TRACK.

"A" = ND/2 - 4

madix
Asy-80025660

P.O. BOX 729 TERRELL, TEXAS 75160
214-515-5400 / 800-776-2349

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
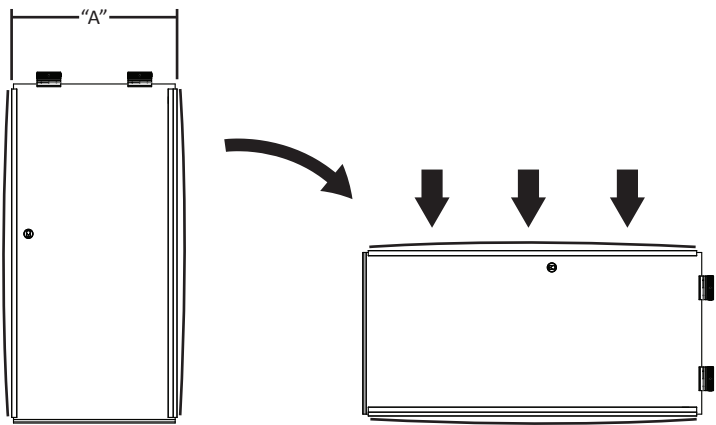## *TROUBLESHOOTING*

"A"

ILLUSTRATION: 2.1

TURN DOOR ON SIDE AND REST ON FLAT SURFACE.
USE RUBBER MALLET OR A BLOCK OF WOOD AND STRIKE
ALL ALONG THE LENGTH OF THE EXTRUSION TO ENSURE
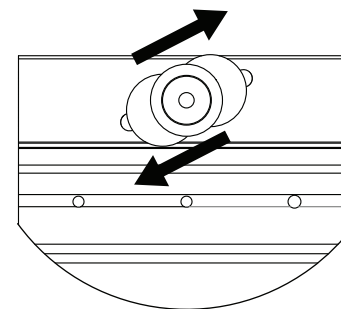IT IS WELL SEATED.
"A" = NW/2 + 0.563

ILLUSTRATION: 2.2

ADJUST WHEEL UP TO LOWER DOOR

ADJUST WHEEL DOWN TO RAISE DOOR
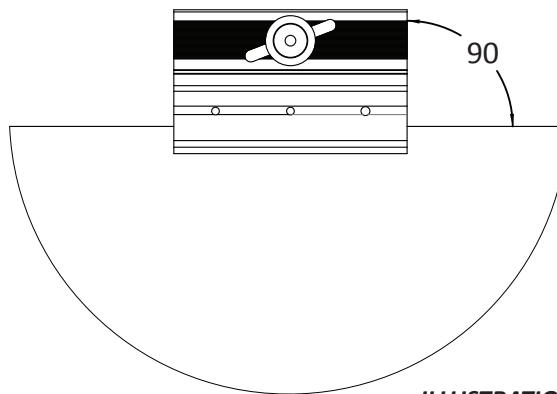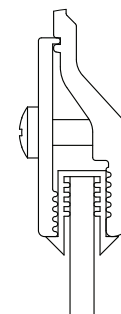
90

*PROPER SEATING
SHOWN HERE*

ILLUSTRATION: 2.3

LOOSEN THE THREE SCREWS SECURING THE ROLLER TO THE
DOOR PANEL. ADJUST AS NECESSARY MAKING SURE THE ROLLER
IS FULLY SEATED AND SQUARE AS SHOWN.

ASY FOR TOP HUNG SLIDING DOOR SYSTEMS "THSDS"
TROUBLESHOOTING

NOTE: AVOID ADJUSTING WHEELS DOWN. IT CAN RAISE THE DOOR TO THE POINT THAT IT NO LONGER RIDES IN THE LOWER TRACK, THE ROLLER ASSEMBLIES CAN CATCH IN THE UPPER TRACK, AND ALSO IT CAN BECOME HARDER TO INSTALL AND REMOVE FROM TOP TRACK
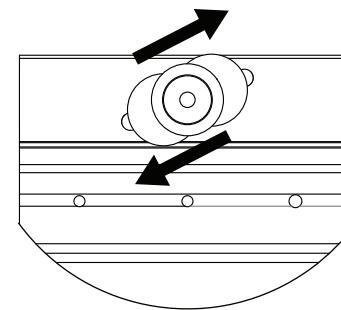
ILLUSTRATION: 2.2

ADJUST WHEEL UP TO LOWER DOOR

ADJUST WHEEL DOWN TO RAISE DOOR

ADJUST THIS WHEEL UP

ADJUST THIS WHEEL UP

GAP

GAP